

Disclaimer: This checklist can be followed once you have prepared your model as necessary for analysis. This is just a general process. Your needs may vary based on many different criteria. If you'd like to learn more about how to effectively use SOLIDWORKS Simulation, GSC offers a number of in-person and online training, as well as consulting services to help you reach your business goals faster.

SETUP

Work your way through the simulation tree.

- Apply your materials.
- Define element types.
- Add contacts.
- Add connectors.
- Add loads.
- Add fixtures.
- Create a draft quality mesh and run.

1

TROUBLESHOOT (if necessary)

For stability issues:

- Use soft springs or inertial relief in order to get the software to solve.
- Look for missed contacts or fixtures and add them.
- Turn soft springs or inertial relief off and attempt rerun. Repeat if not solved.

For errors:

- Use the SOLIDWORKS knowledge base to look up errors.
- Contact GSC at 800-454-2233.

2

CHECK ASPECT RATIOS

Once your draft run is successful, check the details under the mesh section in the simulation tree.

3

- Check that the percentage of elements with an aspect ratio < 3 is over 90%. If complex geometry, use 80%.
- Check that the percentage of elements with aspect ratio > 10 is less than 5%.
- If the aspect ratios lie outside of these values, use the mesh plots to determine if you need a global mesh refinement or if you need to apply local mesh controls to improve values.

RUN HIGH-QUALITY ANALYSIS

4

- Run an analysis with high quality elements.
- Create plots as necessary with sensors defined in areas of interest for easy tracking of critical values during convergence.

CHECK CONVERGENCE

5

We need to check that the problem has become independent of the mesh size.

- Loop through mesh refinements. Successive runs should double the number of nodes as a general rule.
- Calculate the change in values between successive runs, typically 2-5% for a general rule is considered converged and is adequate for design purposes with appropriate factors of safety befitting sound engineering practice.

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SETUP

- Work through the wizard to set the project name, units, analysis type, features, default fluid, flow type, default wall conditions, initial conditions, and initial mesh settings.
- Check that your computational domain is adequate.
- Add necessary fluid subdomains.
- Set solid materials as necessary.
- Create appropriate lids if flow is internal.
- Apply necessary boundary conditions.
- Apply remaining features such as heat sources, radiative surfaces, fans, contact resistances, etc.
- Set the goals for the analysis.
- Apply necessary local initial meshes.
- Run the analysis.

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TROUBLESHOOT (if necessary)

For stability issues:

- Check that the mesh adequately captures geometry and physics. If not, refine globally or locally as needed.
- Make sure model is water tight for internal analysis.
- Check data inputs are correct.
- Check boundary conditions are correct representation of problem.
- Check calculation control options settings.

For errors:

- Use the SOLIDWORKS knowledge base to look up errors.
- Contact GSC at 800-454-2233.

2

CONVERGENCE ANALYSIS

- Perform subsequent mesh refinements to ensure mesh is adequately fine to represent the problem and the solution is independent of mesh size.

3

RESULTS

4

- Create cut plots, surface plots, flow trajectories, particle studies, point parameters, surface parameters, XY plots, goal plots, and animations as necessary.
- Probe plots for specific values of interest.
- Create report.

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SETUP

Make the study match reality as much as possible.

- Modify mates as needed to represent the motion of the system.
- Add local mates, if necessary.
- Add motors.
- Add springs.
- Add dampers.
- Add forces.
- Add gravity.
- Add contacts.

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RUNNING

- Check the study properties to set the desired frame rate for your event. You will need 160 frames for a smoothly animated 5 seconds (the physical time may be different). Start with a frame rate of 160/length of your study.
- Choose a solver. GSTIFF is a good general purpose solver to start with. SI2 is a better solver if concerned more specifically with velocities and accelerations.
- Run the study.

2

TROUBLESHOOTING

Try these things, then rerun your analysis.

For convergence failure:

- Try a different solver.
- Lower the required accuracy.
- Shrink the maximum integrator time step.

For poor analysis quality:

- Review that the inputs (motors, forces, springs, etc.) accurately represent reality.
- Increase the frame rate.
- Increase the quality of the contact resolution.

For long-running analysis:

- Increase the minimum integrator step size.

For analysis missing quick occurring events like impacts:

- Increase the frame rate.
- Or, decrease the maximum integrator step size to be the same order of magnitude of the events.

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CHECK RESULTS

4

Did you get what you want?

- Plot the results you need. If they look discrete rather than continuous and/or seem to be missing the maximums and minimums you were expecting, see troubleshooting for poor analysis quality.
- Look at the motion results and decide if it looks correct. If it doesn't, you may be seeing bad representations of the setup. See troubleshooting for poor analysis quality.

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SETUP

- Choose a mesh.
 - ▶ **Shell mesh** provides the best balance of accuracy and solve time for thin-walled parts.
 - ▶ **Solid mesh** is accurate for any type of model, but provides greater accuracy for models with complex geometry.
- Apply polymer.
- Set process parameters (fill, pack, and/or warp settings).
- Add boundary conditions (e.g., injection locations).
- Run desired analysis.

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TROUBLESHOOTING

- Refine mesh to capture complex geometry.
- Check that you have clean, solid geometry.
- Ensure proper number of mesh groups (one per each solid body).
- Use mesh edits to create a watertight mesh.
- Contact GSC (800-454-2233) for any other error or problems that cannot be resolved by the above steps.

2

CHECK RESULTS

- Ensure the cavity is filled within the appropriate injection pressure limit.
- If multi-cavity mold, check that runner system is balanced.
- Use engineering insight to determine appropriate design changes in order to reduce air traps, weld lines, etc.
- For optimal accuracy perform run sequence in the following way if cooling is included in your plastics package.
 - ▶ Flow → Cool → Flow → Pack → Warp

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CONVERGENCE ANALYSIS

4 In any Finite Element Analysis (FEA), convergence analysis needs to be completed to confirm the solution is independent of mesh size.

- Re-run analysis with subsequent mesh refinements (each refinement should generally double number of nodes).
- Calculate percent change in solution values until solution has converged to less than 4 or 5%.